

**SUMMARY DATA**  
**ASTM D1037-12, Standard Test Methods for Evaluating Properties of**  
**Wood-Based Fiber and Particle Panel Materials**  
**Section 9 Static Bending**

Client: Arcitell, LLC  
Job Number: AL060920-32  
Test Location: *ICC NTA*  
*Nappanee, Indiana*

Performed By: Melissa Johnson  
Witnessed By: Lucas Ward

**General:**

Date Received: 9/28/2020  
Construction Date: 2/22/2021  
Constructed By: Melissa Johnson  
Test Date: 2/25/2021  
Conditions Assessed: Freeze thaw

**Apparatus:** Asset No.

Load Frame: 00140  
Load Cell: 00151  
Loading Block: 01630  
Support Blocks: 2039, 2040, 1629  
Calipers: 00691  
Micrometers: 01448

**Product Description:**

Manufacturer: Arcitell, LLC  
Trade Name/Designation: Qora Cladding  
Material Description: Specimens were cut from 48-in. overall length to 34-in. length by cutting 14-in. off the non-tabbed end, retaining the tab end for testing purposes. , 20-in. wide x 34-in. long x 0.81-in. thick

	Specimen Number	Post (Conditioned) Measurements			
		Thick (in.)	Length (in.)	Width (in.)	Mass (kg)
1	129428	0.803	34.00	20.25	5.6
2	129429	0.821	33.94	20.25	5.7
3	129430	0.764	34.00	20.38	6.0
4	129431	0.796	34.00	20.25	5.8
5	129432	0.765	34.00	20.25	5.6
6	129433	0.756	33.94	20.31	5.8
7	129434	0.778	34.00	20.25	5.7
8	129435	0.856	34.00	20.44	6.1
9	129436	0.756	34.00	20.25	5.8
10	129437	0.756	34.00	20.38	5.8
Averages:		0.785	33.988	20.301	5.789

Test Variable: Freeze-thaw conditioned specimens per ICC-ES AC92 Section 4.2: Specimens were subjected to 10 freeze-thaw cycles. Each cycle consists of air-drying at a temperature of 120°F for a minimum of eight hours, immersion in water at 70°F to 80°F for eight hours, and exposure to a temperature of -20°F for 16 hours.

Procedure Modifications: Specimens were larger than required due to specimen composition and size needed to ensure acceptable failure mode. Specimens were only tested in one direction with the facing in tension.

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**Test Data:**

Test Date: 2/25/2021  
Load Rate: 2.3 in./minute  
Test Span: 30 in.

Performed By: Melissa Johnson  
Witnessed By: Lucas Ward

**Ambient Conditions:**

Ambient Temp.: 71.2° F  
Ambient R.H.: 51.9% R.H.  
Sensor Asset No.: 00587

**Table A2: Summary of Test Data**

Specimen No.	Conditioning	Failure Mode	Observations	
1	129428	Freeze-thaw	Flexural failure at midspan	None
2	129429	Freeze-thaw	Flexural failure at midspan	None
3	129430	Freeze-thaw	Flexural failure at midspan	None
4	129431	Freeze-thaw	Flexural failure at midspan	None
5	129432	Freeze-thaw	Flexural failure at midspan	None
6	129433	Freeze-thaw	Flexural failure at midspan	None
7	129434	Freeze-thaw	Flexural failure at midspan	None
8	129435	Freeze-thaw	Flexural failure at midspan	None
9	129436	Freeze-thaw	Flexural failure at midspan	None
10	129437	Freeze-thaw	Flexural failure at midspan	None

Specimen No.	Orientation <sup>a</sup>	Orientation <sup>b</sup>	MOR				
			Maximum Load (lbs)	Modulus of Rupture (psi)	Apparent MOE (psi)	Moisture Content (%)	
1	129428	Perpendicular	Face-Down	165	569	128,334	N/A
2	129429	Perpendicular	Face-Down	192	634	160,238	N/A
3	129430	Perpendicular	Face-Down	166	628	142,688	N/A
4	129431	Perpendicular	Face-Down	174	611	136,427	N/A
5	129432	Perpendicular	Face-Down	166	631	148,469	N/A
6	129433	Perpendicular	Face-Down	172	668	166,946	N/A
7	129434	Perpendicular	Face-Down	160	588	140,754	N/A
8	129435	Perpendicular	Face-Down	165	496	132,717	N/A
9	129436	Perpendicular	Face-Down	162	632	146,085	N/A
10	129437	Perpendicular	Face-Down	199	768	195,924	N/A
<b>Freeze-thaw Averages:</b>			<b>172</b>	<b>623</b>	<b>149,858</b>	<b>N/A</b>	
<b>Dry Averages<sup>c</sup>:</b>			<b>192</b>	<b>634</b>	<b>180,435</b>	<b>N/A</b>	
<b>Freeze-thaw as percentage of Dry<sup>d</sup>:</b>			<b>90%</b>	<b>98%</b>	<b>83%</b>		

<sup>a</sup> Specimen length parallel or perpendicular to the length of the original panel

<sup>b</sup> Specimen tested with the exterior side face-up or face-down (N/A if panel is symmetric).

<sup>c</sup> See Project AL060920-32 for dry-control data.

<sup>d</sup> Conditions of acceptance per ICC-ES AC92 Section 4.4.2: Average flexural strength (MOR) of freeze-thaw and wet specimens shall be at least 60 percent of the average strength of the dry-control specimens. If values obtained for wet and/or freeze-thaw specimens are less than 90 percent of control-dry specimens, allowable positive and negative load capacity from section 4.7 of AC92 will be reduced proportionately.

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